



Technologies and Components



PZX E PZ88



The extremely light, non-magnetic and sportive design fiberglass toe caps for maximum mechanical performance, in compliance with EN 12568 requirements. The impact and compression test results meet and even exceed the requirements of the European and International regulations. These toe caps keep their characteristics unaffected even when stressed with the "aging" test and high temperature variations, thus resisting in all conditions for years.



COMPO200



The polymeric toe cap resists to impact up to 200J according to EN 20345. Light, non-magnetic and thermal insulating for higher foot protection.



ALU200



The aluminium toe cap resists to an impact up to 200J. The reduced thickness of the material guarantees maximum comfort, thanks to increased inner space and lightness compared to steel caps.



STEEL



The stainless-steel toe cap offers higher protection performance than required by the EN 20345 Standard. Corrosion-resistant treatments ensure constant protection and long-lasting durability.



TX7FR0



The Puncture Resistant midsole made of multi-layer textile material complies with the current standard EN 12568. TxZero guarantees maximum protection, flexibility and comfort. Antistatic, non-magnetic and thermal insulating.



INOX

Puncture resistant steel midsole guarantees protection and safety in accordance with the current EN 12568 standard.

Materials



ULTIMATE

Best full grain leathers selected for their high breathability and water resistance, thanks to the compact fiber structure. These leathers are used for GORE-TEX items and must meet higher requirements than EN ISO 20345 standards, indeed they are tested directly into GORE-TEX labs.



SUPREMOIL

Full grain leather with high breathability. The tanning process with mineral salts gives softness and resistance, which guarantees resistance to oils and hydrocarbons.



IDROTECH

Full grain leather with high water resistance properties. The tanning process with mineral salts gives excellent softness and resistance, which guarantees breathability and durability against oils and hydrocarbons.



VELOURTECH

An exceptional soft and breathable leather. The leather natural structure has been upgraded by a tanning in barrels with salts and oils that provides greater tightness and excellent abrasion resistance making its fibers tighter.



MICROTECH

Thinner than human hair, this extremely breathable and high-tensile microfiber consist of nylon fibers combined with PU through a coagulation process. That provides extended durability, tear and bending strenght.



TX-MICRO

Technical fabric combined with a resistant and breathable microfiber. An innovative material that gives a sporty look with the same performance as leather in terms of tear resistance and comfort.



Materials



PU TEK HYPERTEK



Upper fabric with exceptional abrasion resistance: over 1 million cycles in humid condition compared to the 51.200 cycles required by the European regulation. Astonishing performance in terms of flexibility, lightness, breathabilit and water resistance.



X-LEATHER



Reinforced upper material with polyurethane multi-layer, for harsh environments that require high abrasion, water and oil resistance.



THINSULATE®



Lightweight and thin lining material for outstanding thermal insulation, that keeps the feet warm in extreme weather conditions. The breathable synthetic fibers help not to disperse heat while maintaining a constant microclimate even below the zero. Available in different weights 200/400/600.



WINTHERM®



Breathable lining textile made with aluminium microfilm to ensure an ideal foot temperature in winter safety shoes. Antistatic and antibacterial.



EXOTECH

Exotech is a woven / non-woven fabric made with nylon fibers. The outcome is a breathable shoes with excellent sweat control and high abrasion resistance.



SPYDER-NET

Lining material top-performing in moisture conditions. Its three-dimensional material shapes around the feet and "memorize" it, providing excellent comfort with no compromises on breathability and flexibility.



Standards and Info

CE EN ISO 20345		CE EN ISO 20347
Category	Requirements	Category (without toecap)
SB	Basic requirements for safety shoes: toecap resistant to an impact of 200 Joules and compression of 15kN	ОВ
S1	Basic requirements + - Closed heel area - Antistatic - Emery absorption at the heel part - Fuel oil resistant sole	01
S1P	S1 + - Perforation resistance	O1P
S2	S1 + - Resistance of the shoe upper to water penetration	O 2
S 3	S2 + - Perforation resistance - Cleated outsole	О3

ADDITIONAL REQUIREMENTS TO SPECIFIC APPLICATIONS AND RELEVANT MARKING SYMBOLS

Symbol	Requirements				
А	Antistatic	Whole shoe			
С	Conductive footwear	Whole shoe			
E	Energy absorption at the heel part	Whole shoe			
FO	Fuel oil resistance sole Outs				
Р	Perforation resistance	Whole shoe			
CI	CI Cold insulation of the sole				
ні	HI Heat insulation of the sole				
WR	Water resistance	Whole shoe			
HRO	Heat resistant outsole	Outsole			
WRU	WRU Water penetration resistant upper				
AN	AN Ankle protection				
CR	CR Cut resistance				
М	Metatarsal protection	Whole shoe			

SIZE CONVERSION CHART														
EU	35	36	37	38	39	40	41	42	43	44	45	46	47	48
UK	2.5	3	4	5	6	6.5	7	8	9	9.5	10	11	12	13
US	3.5	4	5	6	7	7.5	8	9	10	10.5	11	12	13	14



NEMBER

Standards and Info

SRC CERTIFICATION

Marking	Surface	Lubricant	Coefficient of adhesion: flat surface requirements	Coefficient of grip: heel requirements				
SRA	Ceramic plates	Sodium lauryl sulfate	≥ 0.32	≥ 0.28				
SRB	Steel plate	Glycerin	≥ 0.18	≥ 0.13				
SRC	Meets the requirements of the two tests mentioned above (SRA + SRB)							

ADDITIONAL TESTS: KENNEDY GRATING SLIP TEST AND SCAFFOLD BOARD TEST

Slip resistance is an important feature of safety shoes. To be sure our products are safe in all conditions and environments, and increase their level of protection, shoes are additionally tested with the Kennedy Grating Slip Test and Scaffold Board Test.

They requires specific surfaces to try out slip resistance of the shoe:

- metal for Kennedy Grating Test
- wood for Scaffold Board Test

The test consists of measuring the coefficient of friction between outsole and the surfaces in dry and wet conditions.

These specific tests, although not mandatory, qualify our products performances above the European standards, and boost the safety level, thus our customers satisfaction.



ICONS



A ANTISTATIC



P PERFORATION RESISTANCE



IMPACT AND COMPRESSION RESISTANCE UP TO 200 JOULES



E ENERGY ABSORPTION AT THE HEEL PART



FO FUEL OIL RESISTANCE SOLE



WRU WATER PENETRATION RESISTANT UPPER



WR WATER RESISTANCE



M METATARSAL PROTECTION



CI COLD INSULATION OF THE SOLE



 ${f HI}$ HEAT INSULATION OF THE SOLE



HRO HEAT RESISTANT OUTSOLE



ESD LOW ELECTRICAL RESISTANCE FOOTWEAR



FOOTWEAR WITHOUT METAL COMPONENTS



FOOTWEAR ACCORDING TO DGUV 112-191 REGULATION



DIELECTRIC FOOTWEAR ACCORDING TO THE ASTM STANDARD



Thinsulate

FIBER GLASS





204BV-01 S3 CI HI HRO SRC

Water resistant Idrotech leather

LINING Thinsulate® B200

SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass PZX **ANTI-PUNCTURE** Txzero textile insert **STANDARD** EN ISO 20345:2011

INSOLE T-01 SIZE 38-48







203BV-04 S3 CI HI HRO SRC

UPPER Water resistant Idrotech leather + BOA® Fit System

LINING Spyder-Net three-dimensional fabric Icon Pu-Rubber Vibram® SRC HRO SOLE

TOECAP Fiberglass **PZX ANTI-PUNCTURE** Txzero textile insert **STANDARD** EN ISO 20345:2011

INSOLE T-01 SIZE 38-48







279BV-01 S3 CI HI HRO SRC



UPPER Water resistant Idrotech leather + BOA® Fit System

LINING Spyder-Net three-dimensional fabric SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass **PZX** ANTI-PUNCTURE Txzero textile insert **STANDARD** EN ISO 20345:2011

INSOLE T-01 SIZE 38-48

































MAYA

131BV-02 S3 HI HRO SRC

UPPER Water resistant Idrotech leather + TPU protection insert

LINING Unlined

SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass **PZX ANTI-PUNCTURE** Txzero textile insert STANDARD EN ISO 20345:2011

INSOLE T-01 SIZE 38-48



































222BV-04 S3 CI HI HRO SRC

UPPER Water resistant Supremoil leather+TPU Insert+X-Leather LINING Exotech high absorption nylon SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass PZX ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011

INSOLE T-01 SIZE 38-48





CARLOS





























ALLIGATOR

172BV-02 S3 WR CI HI HRO SRC

UPPER Water resistant TX-Micro + X-Leather + PU Overwelding

LINING Membrane GORE-TEX

SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass PZX ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011

INSOLE T-01 SIZE 38-48

























Morcial TX







171BV-02 S3 WR CI HI HRO SRC





Water resistant TX-Micro + X-Leather + PU Overwelding Membrane **GORE-TEX**

SOLE Icon Pu-Rubber Vibram® SRC HRO

TOECAP Fiberglass PZX ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011 **INSOLE** T-01

SIZE 38-48























The lcon Fiberglass line is characterized by high slip resistance and designed to offer every type of performance. Excellent comfort and resistance. The slip-resistant cleats in the waist area improve grip on ladders. Exclusive sole profile to ensure high grip on the ground and shock absorption.

The Icon Fiberglass line is suitable for :
- Petrochemical industry

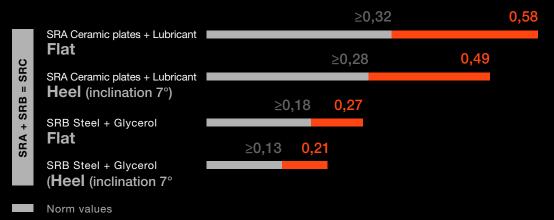
- Constructions
- Agriculture and zootechny
- Logistic and Transport.

Icon Dual Density Pu Outsole



Slip resistance requirements - SRC

in compliance with the EN ISO 20345:2011 according to the method EN 13287:2012













ATLANTICO

131BB-07 S3 WR SRC

UPPER Water resistant Idrotech leather + TPU protection insert LINING Membrane GORE-TEX

ESOLIGHT.

SOLE Icon Dual Density Pu SRC **TOECAP** Fiberglass PZX ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011 **INSOLE** T-01 SIZE 37-47























131BB-06 S3 SRC

UPPER Water resistant Idrotech leather + TPU protection insert LINING Unlined

ESOLIGHT TX

SOLE Icon Dual Density Pu SRC

TOECAP Fiberglass PZX

ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011 **INSOLE** T-01



SIZE









37-47















MENDOZA

131BB-05 S3 SRC

Water resistant Idrotech leather + TPU protection insert

ESOLIGHT TX

LINING

SOLE Icon Dual Density Pu SRC

TOECAP Fiberglass **PZX ANTI-PUNCTURE** Txzero textile insert

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE T-01 SIZE 37-47



UPPER



















BLACK ROCK

222BB-01 S3 SRC

UPPER Water resistant Idrotech leather + TPU protection insert

LINING **Exotech** high absorption nylon SOLE Icon Dual Density Pu SRC

TOECAP Fiberglass **PZX ANTI-PUNCTURE** Txzero textile insert

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE T-01 SIZE 37-47



























222BB-03 S3 CI SRC

Water resistant Idrotech leather + TPU protection insert

LINING Spyder-Net three-dimensional fabric

SOLE Icon Dual Density Pu SRC

TOECAP Fiberglass PZX ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE T-01 SIZE 37-50



UPPER

























222BB-02 S3 SRC

UPPER Water resistant Supremoil leather + TPU protection insert LINING Spyder-Net three-dimensional fabric

SOLE Icon Dual Density Pu SRC

TOECAP Fiberglass PZX Txzero textile insert ANTI-PUNCTURE

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE T-01 SIZE 37-47



















HYBRID SPECIAL

Technology for specialists



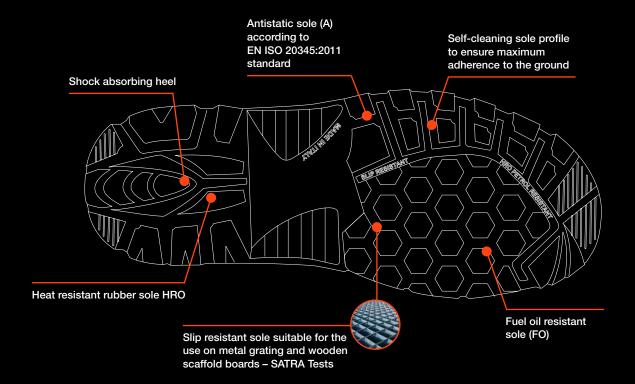
This line combines high-quality leathers and new technologies to create comfortable, resistant and longlasting products while offering maximum protection at work.

Polyurethane midsole directly injected on upper and rubber outsole that ensures high slip-resistance to oils and hydrocarbons. Resisting to contact heat (HRO) up to 300°C.

The Hybrid Special line is suitable for : - Heavy industry

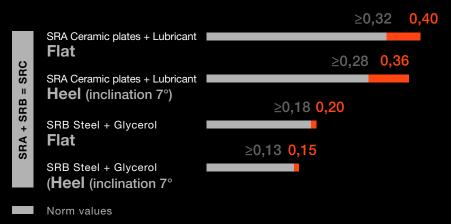
- Petrochemical industry
- Constructions
- Agriculture and zootechny.

Hybrid Pu-Rubber Outsole



Slip resistance requirements - SRC

in compliance with the EN ISO 20345:2011 according to the method EN 13287:2012















916P-017 S3 HI HRO SRC

UPPER Water resistant Supremoil leather+TPU Inserts+ SBX System

LINING Spyder-Net three-dimensional fabric SOLE Hybrid Pu-Rubber SRC HRO

TOECAP Steel

ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE T-01 SIZE 38-48



























916P-018 S3 HI HRO SRC

UPPER Water resistant Supremoil leather+TPU Inserts+ SBX System LINING Spyder-Net three-dimensional fabric

SOLE Hybrid Pu-Rubber SRC HRO

TOECAP Steel ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011+ DGUV 112-191

INSOLE T-01 SIZE 38-48































997P-007 SB P E WRU FO HI HRO SRC **ASTM F2413-18 M/I/75 C/75 EH PR**

UPPER Water resistant Idrotech leather LINING High abrasion resistant polyester SOLE Hybrid Pu-Rubber SRC HRO TOECAP Polymeric Compo200 ANTI-PUNCTURE Txzero textile insulating insert STANDARD EN ISO 20345:2011 + ASTM F2413-18

INSOLE H-01 SIZE 38-48

















996P-003 SB P E WRU FO HI HRO SRC **ASTM F2413-18 M/I/75 C/75 EH PR**



Water resistant Idrotech leather High abrasion resistant polyester Hybrid Pu-Rubber SRC HRO Polymeric Compo200 Txzero textile insulating insert

EN ISO 20345:2011 + ASTM F2413-18

H-01 38-48

























259P-001 S3 M HI HRO SRC





UPPER Water resistant Idrotech leather + Quick-release system+ TPU metatarsal protection

LINING Spyder-Net three-dimensional fabric Hybrid Pu-Rubber SRC HRO SOLE **TOECAP** Polymeric Compo200 ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011 + DGUV 112-191

INSOLE H-01 SIZE 38-48























UPPER Water resistant Idrotech leather + Quick-release system LINING Spyder-Net three-dimensional fabric

SOLE Hybrid Pu-Rubber SRC HRO **TOECAP** Polymeric Compo200 ANTI-PUNCTURE Txzero textile insert

STANDARD EN ISO 20345:2011+ DGUV 112-191

INSOLE H-01 SIZE 38-48

























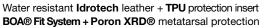












LINING Soft polyester velvet effect SOLE Hybrid Pu-Rubber SRC HRO

TOECAP Steel

ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011

INSOLE T-01 SIZE 38-48



UPPER



















PORON XRD® METATARSAL PROTECTION

In order to meet the needs of the most demanding workers safety-wise, some leyti tems are provided with a metatarsal protection in Poron XRD®, like the s Ragusa Fast. Poron XRD® is a newest micro-cellular polyurethan, used to protect the body from shocks and impact, by discharging the impact energy and avoiding any injury to the protected area. Thanks to its controlled deformability, it absorbs the impacts that would otherwise cause serious injuries, while protecting the ankle. This type of protection remains comfortable by any flexion.

VINTAGE HRO COMPO

Classic Design

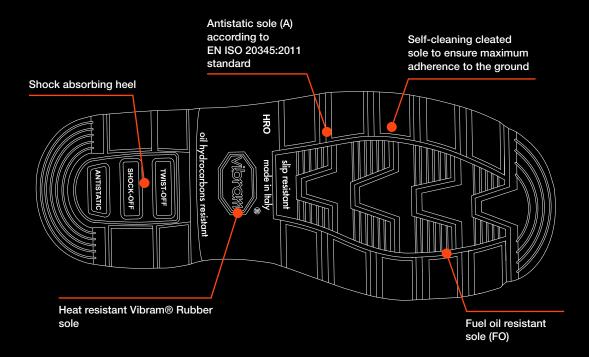


Strong and with a captivating look, these safety shoes are suitable in all weather conditions. Dual-density sole: Polyurethane midsole directly injected on upper and rubber outsole that ensures high slip-resistance to oils and hydrocarbons.

The Vintage HRO Compo line is suitable for :

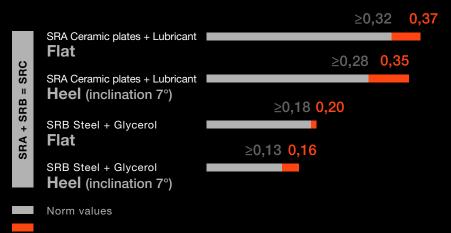
- Heavy industry
- Petrochemical industry
- Constructions
- Agriculture and zootechny.

Vintage Pu-Rubber Vibram® Outsole



Slip resistance requirements - SRC

in compliance with the EN ISO 20345:2011 according to the method EN 13287:2012











RANGER

987M-013 S3 HRO SRC

UPPER Water resistant Idrotech leather + TPU protection insert

LINING Exotech high absorption nylon

SOLE Vintage Pu-Rubber Vibram® SRC HRO

TOECAP Polymeric Compo200 ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011

INSOLE V-01 38-46 SIZE





















989M-012 S3 HRO SRC

UPPER Water resistant Idrotech leather + TPU protection insert

LINING Exotech high absorption nylon

SOLE Vintage Pu-Rubber Vibram® SRC HRO

TOECAP Polymeric Compo200 ANTI-PUNCTURE Txzero textile insert STANDARD EN ISO 20345:2011 **INSOLE** V-01

SIZE 38-46































987M-014 S3 CI HRO SRC

UPPER Water resistant **Idrotech** leather + **TPU** protection insert

LINING Thinsulate® B400

SOLE Vintage Pu-Rubber Vibram® SRC HRO

TOECAP Polymeric Compo200
ANTI-PUNCTURE Txzero textile insert
STANDARD EN ISO 20345:2011

INSOLE V-01 SIZE 38-46



















VINTAGE PU-RUBBER VIBRAM®

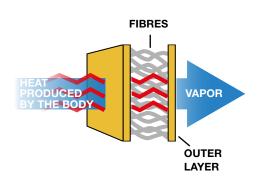
Two-component sole made by direct injected PU midsole and Vibram® Rubber HRO heat resistance sole up to 300°C for 60" according to European standards. The wide sole increases stability, while the profiled channels ensure quick discharge of water and oils.





THINSULATE®

The best feature in terms of thermal protection is the THINSULATE®: light and thin material certified for its thermal insulation capacity that keeps the foot warm even in extreme weather conditions. Its synthetic fibers keep the heat, maintaining a stable microclimate into the shoe even by temperatures below zero.







ESOLIGHT COMPO







276S-002 S2 SRC

UPPER Water repellent synthetic material LINING Spyder-Net three-dimensional fabric SOLE Solid Dual Density Pu SRC Polymeric Compo200 TOECAP STANDARD EN ISO 20345:2011 **INSOLE**

S-02 SIZE 36-48





















UPPER Water repellent synthetic material LINING Spyder-Net three-dimensional fabric SOLE Solid Dual Density Pu SRC **TOECAP**

Polymeric Compo200 EN ISO 20345:2011 STANDARD **INSOLE** S-02











36-48

By testing materials, components and the complete shoe, we guarantee the full compliance of our product with the European safety standard and its best performance. Here below a selection of main tests carried out in house:

- -Impact Resistance where a weight is dropped onto the protective toe cap area of the footwear
- -Compression Resistance, a test of a shoe's capacity to protect the toe area of the foot against steadily applied loads
- -Penetration Resistance test, using a test nail forced into the outsole of the footwear
- -Electrical Resistance
- -Water Resistance
- -Cold environments performances
- -Tearing, abrasion, Flexion resistance, Breathability of materials
- -Stitching Thread analysis
- -ESD compliance
- -Gore Centrifuge test.

We also commission a number of tests to outside laboratories, like the Metatarsal Protection test, measuring the level of protection provided to the upper foot (metatarsal bones) and toe areas.

Our laboratory keeps testing products, controls and updates machineries calibrations to ensure reliable results. We work closely with all main and well-known laboratiories of the footwear industry, such as SATRA, CIMAC, PFI, etc. to make sure goods supplied meet and exceed international standards.



